



# Ford Crown Victoria Police (P71) Console Bracket Kit Installation Instructions

Application: Fits all 1998-2011 Crown Victoria with Bucket Seats. For all Nenno Products Non-Upholstered Consoles. Our consoles are reinforced at the upper drink holder for extra strength as needed for armrest use. This kit does not require drilling any holes into the vehicle.

Simple Tools & Supplies Required:

- Penetrating Oil recommended, Spray such as WD40 or equivalent (Soak twice over 24 hours for best results)
- Sockets & Ratchet (for your front and rear inner seat bolts)
- Combination Wrench, 7/16"
- Long Reach #2 Phillips Screwdriver

Includes:

<u>P/N</u>	<u>Description</u>	<u>Quantity</u>
CV05F	Bracket, Front	1
CV0FR	Bracket, Rear	1
CV05AR	Upper Right Side Rail	1
CV05AL	Upper Left Side Rail	1
1/4x20	Screw, Truss Head Phillips	4
1/4x20	Nut	4
1/4	Lock Washer	4
#8	Screw, Trim BO Phillips	4

**IMPORTANT:**

Before you attempt to remove your inner seat bolts (front) and nuts (rear), it is advised to use some penetrating oil on your seat attachment nuts and bolts regardless of the age of the vehicle approximately 24 hours prior to removing the bolts. Scrap cardboard is useful to catch any drips beneath the car for the inner front seat bolts. Both front bolts can be accessed from underneath the vehicle in most cases without jacking one side up and target spray to each front bolt or if a hoist or vehicle lift is unavailable.

The rear inner seat nuts can be accessed from the rear seat. Slide both front bucket seats forward to ease access. In any and all cases the installer assumes all risk of removing these nuts and bolts.

**In the event if any of these bolts or nuts are damaged during removal, consult with your local automotive garage or auto body shop for assistance.**

Installation:

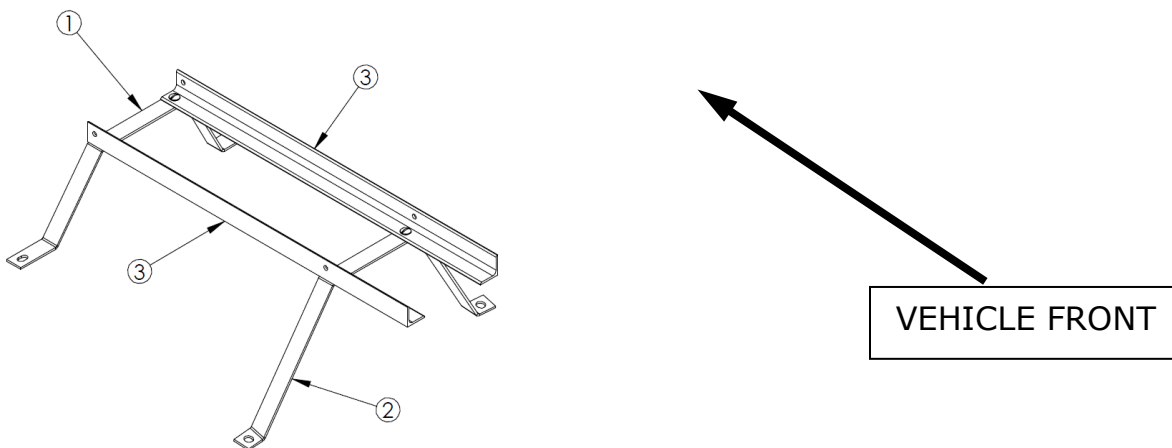
1. Adjust both bucket seats all the way back to gain access to the left front inner and right front inner front mounting bolts. Using a socket wrench, carefully remove the bolts and save these for front bracket (CV05F) installation.
2. Next, adjust both buckets seats fully forward and remove the driver seat rear inner nut and save for the rear bracket installation (CV05R).
3. Assemble the bracket as shown in the provided illustration (CV05MTK). Note the part number labels on the front and rear brackets read normal as you face forward. If you get the bracket(s) assembled backwards, it will not center properly between the seats.



# Ford Crown Victoria Police (P71) Console Bracket Kit Installation Instructions

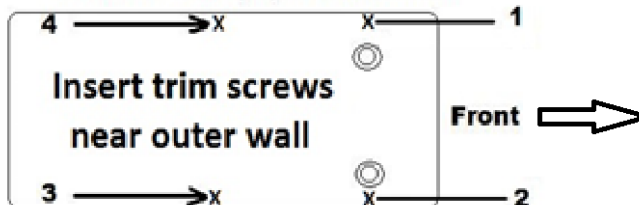
4. With both seats now free from the floor in the center of the car, you can now tip the seats toward the outside side of the car just enough to slip both the front and rear bracket assembly in place. The rear bracket slips over the floor studs, the front bracket simply aligns with the bolt holes. Note the labels on each showing the orientation. If any difficulty is encountered, you can partially disassemble the front or rear bracket to ease installation.
5. Reinstall the front bolts on each seat and the nuts for the rear studs and tighten securely.
6. Place the console onto the mount and position it for driver preference. Make certain it is firmly seated into the side rails and bottomed out.
7. Remove the cargo door by sliding it forward and lifting it up and out.
8. Position the console forward or back for comfort. Using a long reach Phillips screwdriver, hand drive each of the four trim screws into the cargo compartment as shown in the TRIM SCREW PLACEMENT Illustration penetrating down through the rails until the washer begins to distort. Note that it must penetrate the upper rails to hold it in place. Do not over tighten.
9. Replace cargo door. Installation is complete. If you need technical assistance you can contact us via email at [info@nenno-products.com](mailto:info@nenno-products.com) for information or to schedule a callback.

## 10.CV05MTK Parts Illustration



## CV05MTK Trim Screw Placement

VIEW OF CARGO COMPARTMENT LOOKING DOWN  
INSTALL 4 SCREWS (1-4) AS SHOWN BELOW



Rear Cargo Door Stop

CV05MTK Trim Screw Location Guide

rev 061014